

INSTRUCTIONS

MODEL 6430T, 6460 & 6460T POTATO PEELER

MODEL

ML-137602 6430T

ML-19630 6460

ML-137604 6460T

ML-104562 6460C

ML-137606 6460CT



701 S. RIDGE AVENUE
TROY, OHIO 45374-0001

937 332-3000

www.hobartcorp.com

FORM 37005 Rev. A (July 2016)

TABLE OF CONTENTS

GENERAL	3
INSTALLATION	3
Peeler Unit (Fig. 1)	4
Lexan Liner	5
Peel Trap	5
Legs	5
Peelers	6
Plumbing	8
Fill Tube	8
Electrical Connections	8
OPERATION	9
CLEANING	9
MAINTENANCE	10
Motor	10
Lubrication	10
TROUBLESHOOTING	11
Service	11
Installation Diagram (6430 Without Trap)	12
Installation Diagram (6460 Without Trap)	13
Installation Diagram (6430 With Trap)	14
Installation Diagram (6460 With Trap)	15

Installation, Operation and Care of MODEL 6430, 6430T, 6460 & 6460T PEELERS

SAVE THESE INSTRUCTIONS

GENERAL

Models 6430 and 6430T Peelers are designed to peel 30 to 33 lbs (13.5 to 15.0 kg) of product in 1 to 3 minutes using a $\frac{3}{4}$ HP, single- or three-phase electric motor. The 6430T includes a synchronous timer and is available for single-phase electrical service ONLY.

Models 6460 and 6460T Peelers are designed to peel 50 to 60 lbs (22.5 to 27.0 kg) of product in 1 to 3 minutes using a 1 HP, single- or three-phase electric motor. The 6460T includes a synchronous timer and is available for single-phase electrical service ONLY.

All models incorporate a reinforced peeling disc with the abrasive permanently bonded to its surface and a Lexan Liner for the inside of the hopper. The switch or timer is mounted on the right side of the discharge chute as standard but can be ordered on the left or changed in the field. The bottom of the peeler unit is cushioned with a rubber trim molding which also provides a seal.

A peel trap unit is available as an optional accessory.

INSTALLATION

This peeler was inspected before leaving the factory. The carrier assumes full responsibility for the safe delivery upon acceptance of the shipment. Check for possible shipping damage immediately after receipt.

If the peeler is found to be damaged, complete the following steps;

1. Carrier must be notified within 5 business days of receipt.
2. Carrier's local terminal must be notified immediately upon discovery (note time, date, and who was spoken to), and follow up and confirm with written or electronic communication.
3. All original packing materials must be kept for inspection purposes.
4. The peeler cannot have been moved, installed, or modified.
5. Notify Hobart customer care at (800) 333-7447.

This machine **MUST** be cleaned after installation and before being put into service. Refer to **CLEANING** for instructions.

PEELER UNIT (FIG. 1)

1. Remove the peeler from its shipping carton and remove the hopper top.
2. Remove the fill tube and bracket assembly from the peeler housing and the cloth bag containing the fill tube gasket and acorn nuts.
3. Do NOT remove the rubber molding on bottom of peeler.
4. Lay the peeler on its side. Slightly loosen the clamp that attaches the drain hose and pull the drain hose down so that it extends approximately $\frac{7}{8}$ " below the bottom of peeler housing. Tighten the clamp.

On units that will NOT use a peel trap, attach the bottom cover plate using the bolts and washers supplied with the unit.

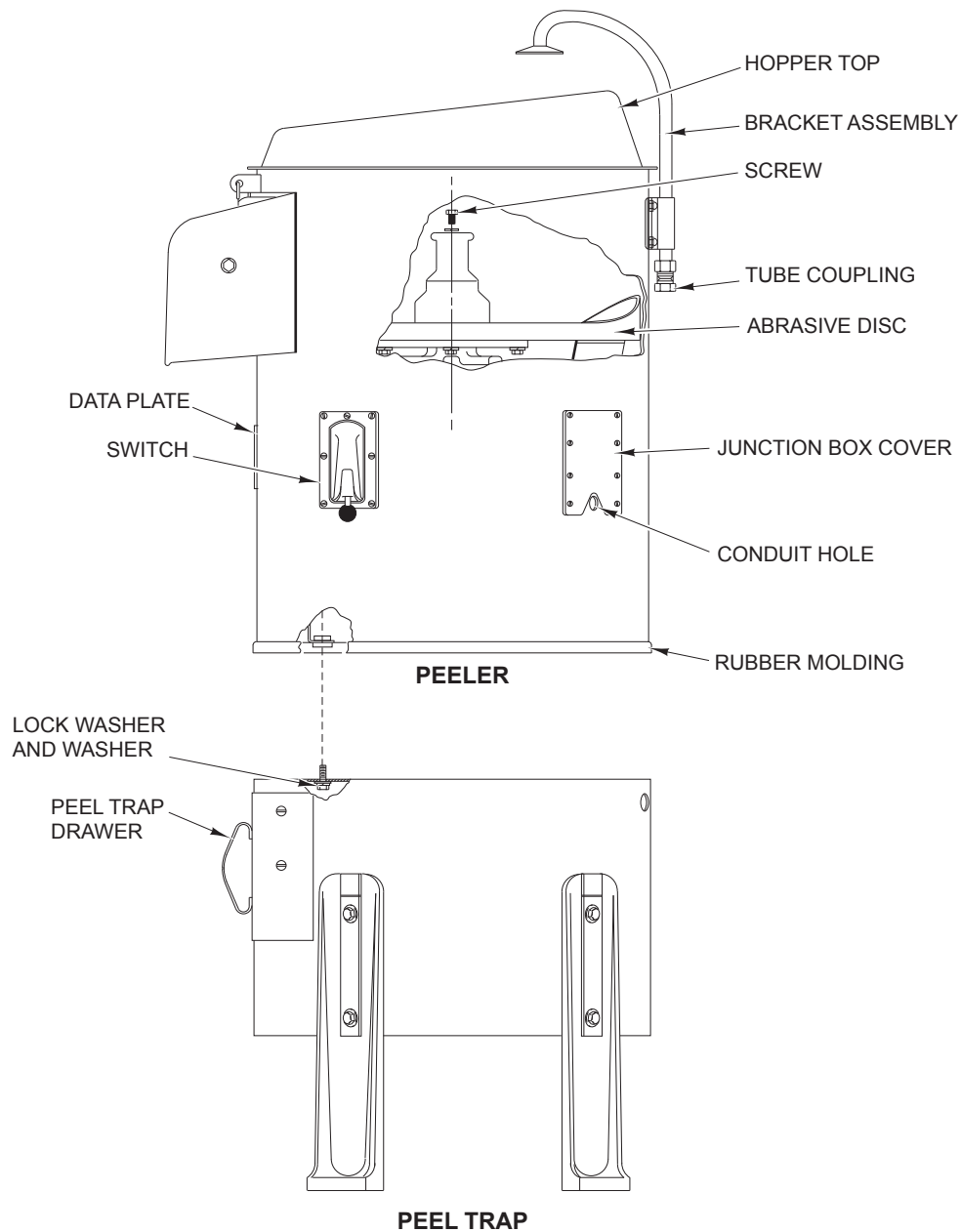


Fig. 1

LEXAN LINER

1. Slide the liner (Fig. 2) into the hopper, ensure the liner is under retaining brackets (Fig. 2) and resting on the top of the lip (Fig. 2) on the bottom of the hopper chamber.

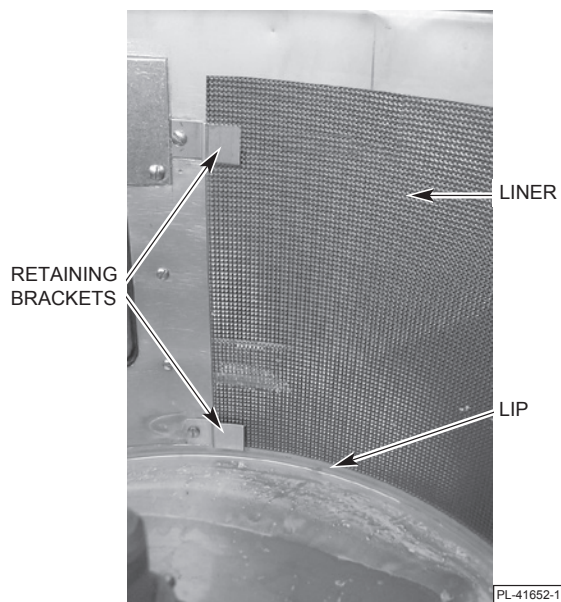


Fig. 2



Fig. 3

2. Push the liner keeper into the hole (Fig. 3) provided.
3. Secure the keeper using the exterior latch.

PEEL TRAP

If a peel trap is to be used, unpack the trap from its shipping carton. Remove the legs and cloth bag from inside the peel trap. The cloth bag contains hardware for attaching the legs.

Legs

It will be necessary to remove the peel trap drawer (Fig. 1) to allow enough room for attaching the legs.

Assemble the legs as follows (Fig. 4):

1. Lay the peel trap on its side.
2. Assemble one of the rubber gaskets to one of the curved leg clamp bolts.
3. Assemble the bolt and gasket from the inside, through one of the leg bolt holes in the peeler housing.
4. Assemble a leg and a leg slot cover on the leg clamp bolt.
5. Place a stainless steel washer and acorn nut onto the clamp bolt and partially tighten.
6. Each leg has an upper and lower leg clamp bolt assembly. When all are assembled and partially tightened, set unit upright.
7. Adjust each leg to a suitable height such that the unit is level, and tighten the acorn nuts.

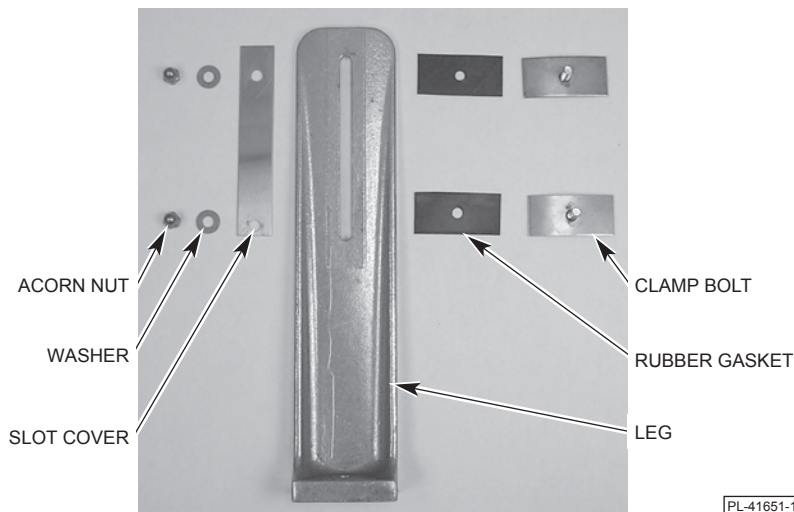


Fig. 4

Peelers

The peeler may be positioned on the peel trap in one of four positions. Each of the positions will cause the peel trap drawer to be located in a different position relative to the discharge chute.

The peel trap drawer may be directly beneath the discharge chute, to the right, left or rear (see Fig. 5).

After selecting the most convenient position for the peel trap drawer, remove the cover disc from the appropriate hole in the peel trap top and position the peeler on top of the peel trap, with the peeler drain hose extending through selected hole (Fig. 5).

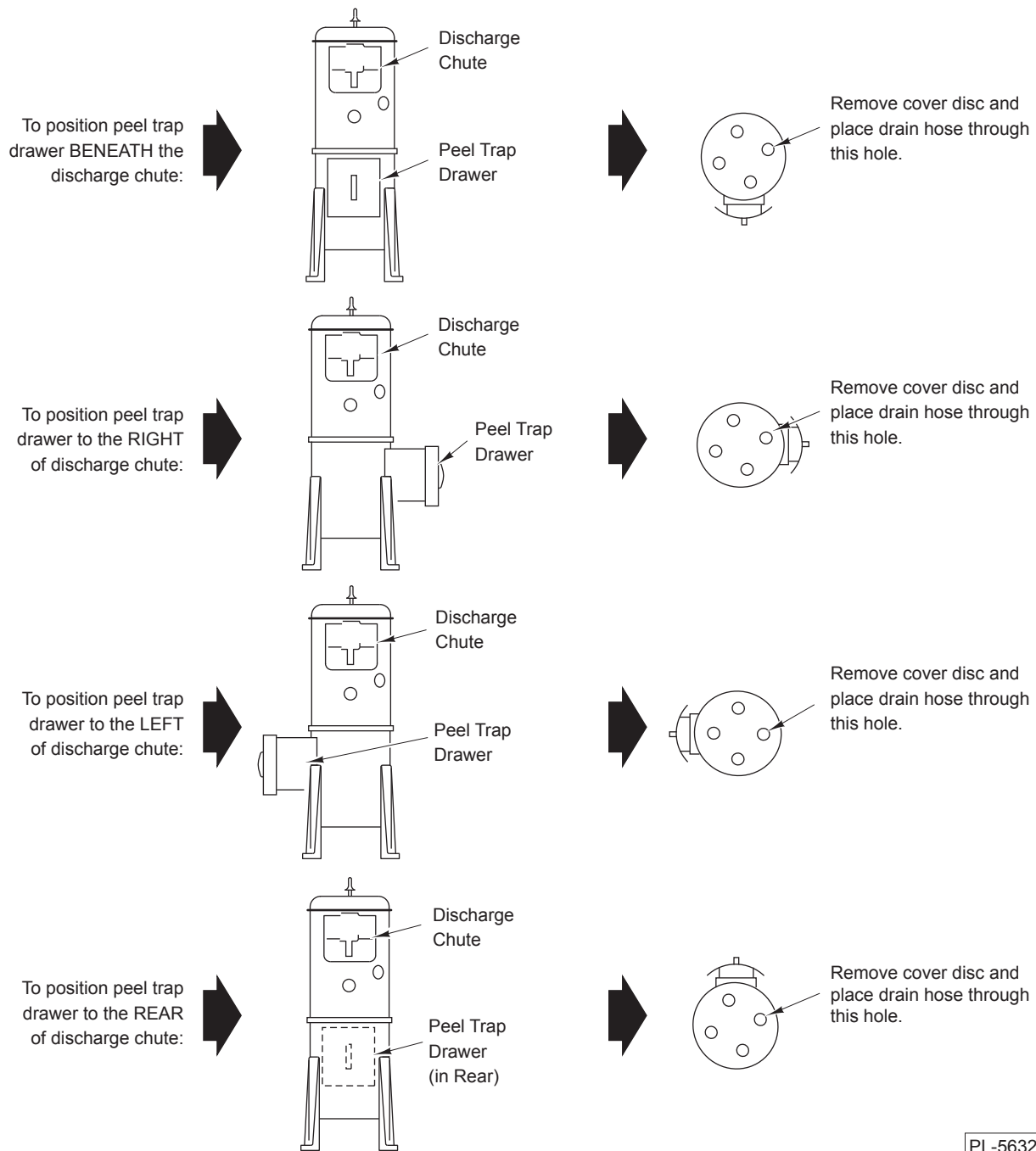
The cloth bag shipped in peel trap drawer contains the capscrews, lockwashers and washers (Fig. 1) necessary for fastening the peeler to peel trap.

NOTICE Excessive tightening of screws may distort housing.

If desired, the peel trap legs may be bolted to the floor.

RELATIONSHIP OF PEELER WITH TRAP

VIEW OF TOP OF PEEL TRAP



PL-56327

Fig. 5

PLUMBING

⚠ WARNING Plumbing connections must comply with applicable sanitary, safety and plumbing codes.

Fill Tube

Using the supplied acorn nuts and gasket, attach the fill tube and bracket assembly (Fig. 1) to the peeler. Connect a cold water supply to the 1/2" fill tube coupling (Fig. 1).

NOTE: A globe valve for controlling water supply should be installed in the water supply line at a location convenient to the operator.

ELECTRICAL CONNECTIONS

Before making electrical connections, check the specifications on peeler data plate (Fig 1), as well as those of the disposer (where applicable), to assure they agree with those of your electrical service.

⚠ WARNING Electrical and grounding connections must comply with the applicable portions of the National Electrical Code and/or other local electrical codes.

⚠ WARNING Disconnect the electrical power to the machine and follow lockout / tagout procedures.

If it is desired to move the switch (Fig. 1) or timer to the opposite side of the discharge chute, simply remove the screws that attach the switch or timer and cover plates. Interchange the switch or timer and cover plates and fasten each with the screws.

A 7/8" conduit hole (Fig. 1) is provided in the peeler housing for 1/2" trade size electrical conduit. Remove the junction box cover (Fig. 1), make electrical connections and replace the cover.

A separate junction box (Fig. 1) is provided for making disposer connections.

NOTE: The following information is compiled in accordance with the National Electrical Code, latest edition.

BRANCH CIRCUIT SIZE AND PROTECTION

DUAL ELEMENT TIME-DELAY FUSE						
Volts	Phase	Minimum Circuit Ampacity		Maximum Fuse Size		60° C Copper Wire Size
		6430	6460	6430	6460	
115	1	25	25	25	25	10
200-230	1	15	15	15	15	14
200-230	3	15	15	6	10	14
460	3	15	15	3	6	14

INVERSE TIME CIRCUIT BREAKER						
Volts	Phase	Minimum Circuit Ampacity		Maximum Circuit Breaker Size		60° C Copper Wire Size
		6430	6460	6430	6460	
115	1	25	30	25	30	10
200-230	1	20	20	20	20	12
200-230	3	15	15	10	10	14
460	3	15	15	6	6	14

OPERATION

Using the lugs on the hopper top as locators, position the hopper top on the housing and turn it clockwise into place.

Close and latch the discharge chute door.

Pour the product into the hopper. There should be room in the hopper for the product to move around while peeling. Do NOT overload the peeler; peeler capacities are 30 to 33 lbs (13.5 to 15.0 kg) maximum for the 6430/6430T and 50 to 60 lbs (22.5 to 27.0 kg) for the 6460/6460T.

Turn on the water supply.

Turn on the peeler. On units equipped with a timer, set the timer at the desired time.

Peeling times will vary depending on the type and condition of product. When the desired degree of peeling has been reached, turn off the water (or disposer where applicable). Place a container to catch the product under the discharge chute door.

NOTE: On units equipped with a timer, if the timer has expired, it will be necessary to reset the timer to allow enough time for the product to be discharged.

After the product has been completely discharged, turn off the peeler and it is ready for a repeat operation.

If the peeler is equipped with a peel trap, it will be necessary to empty the peel trap drawer occasionally (after a few batches).

⚠ WARNING Disconnect the electrical power to the machine and follow lockout/tagout procedures.

CLEANING

The peeler should be cleaned after the peeling operation has been completed.

As soon as the peeling operation has been completed and BEFORE the hopper has had time to dry, turn on the water and flush the interior of the hopper. Turn off the water.

Rotate the hopper top COUNTERCLOCKWISE and lift to remove. Clean the hopper top in a sink.

Lift out the abrasive disc (Fig. 1), which is NOT fastened to the shaft and scrub it with a brush and mild soap. Clean the housing beneath the abrasive disc with mild soap and water.

NOTE: If the abrasive disc should stick and is NOT easily removed, it may be loosened by removing the hex head screw (Fig. 1) on top of the hub and threading a longer screw (such as $\frac{5}{16}$ "-18 x 1 $\frac{1}{2}$ ") in until disc loosens.

To remove the lexan liner, unlatch the exterior latch on the outside of the hopper and push the keeper out of the hole (Fig. 3). Slide the liner out from under the retaining brackets. Take to the sink and scrub with a nonabrasive brush, using soap and water to clean. Allow to air dry before installing into the hopper.

Turn on the water and thoroughly clean the interior of the hopper using a mild soap and brush. Turn off the water.

If the drawer is equipped with a peel trap, remove the peel trap drawer and thoroughly clean the drawer, as well as the peel trap interior.

The discharge chute MUST be left open when the unit is NOT in use in order to prolong the life of the door seal.

MAINTENANCE

MOTOR

This machine is equipped with a manual-reset overload protection switch. If during operation, the motor should overheat and trip this switch, turn the peeler switch or timer off and allow the motor to cool for several minutes. To reset the switch, remove the top screw from the round cover plate (Fig. 6), rotate the cover plate and push the red button (Fig. 6). Install round cover plate and screw onto potato peeler.

If the overload switch persists in tripping, contact your local Hobart Service Office.

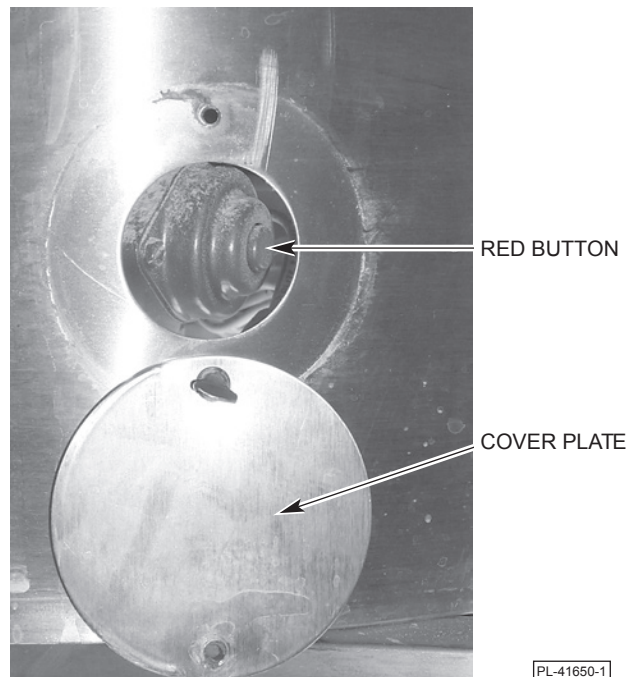


Fig. 6

LUBRICATION

The peeler uses sealed ball bearings and therefore, requires no lubrication maintenance.

TROUBLESHOOTING

SYMPTOM	POSSIBLE CAUSE
Peeler will not operate	Electrical power not connected.
	Circuit breaker tripped or fuse blown.
Excessive foaming	Too much water in the hopper.
If the above suggestions do not remedy the situation, contact Hobart Service Office.	

SERVICE

Contact your local Hobart-authorized Service Office for any repairs or adjustments needed on this equipment.

LEGEND

E1-ELECTRICAL CONN.: 7/8" DIA. HOLE (FOR 1/2" CONDUIT)
P1-WATER CONNECTION: ST'D. 1/2" FEMALE PIPE THREAD
P2-DRAIN HOSE: 2-3/8" I.D. X 2-3/4" O.D.

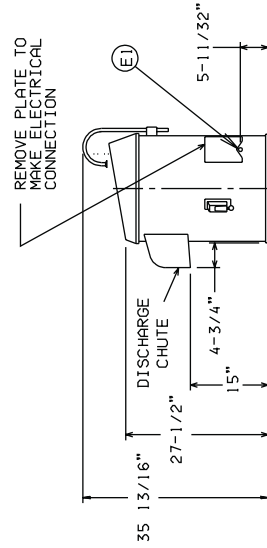
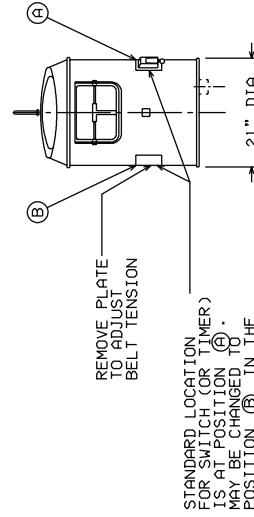
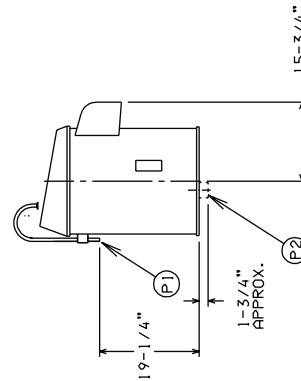
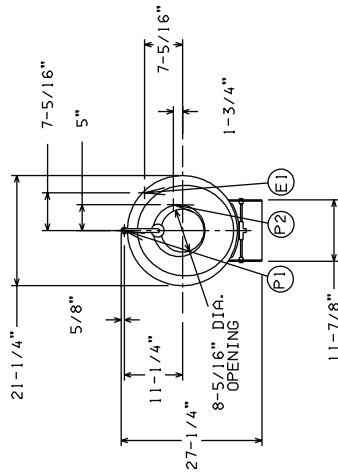
WARNING

ELECTRICAL AND GROUNDING CONNECTIONS
MUST COMPLY WITH THE APPLICABLE PORTIONS
OF THE NATIONAL ELECTRICAL CODE AND/OR
OTHER LOCAL ELECTRICAL CODES.

PLUMBING CONNECTIONS MUST COMPLY WITH
APPLICABLE SANITARY, SAFETY AND PLUMBING
CODES IN FORCE.

NOTE :

NET WEIGHT OF PEELER - 142 LBS.
DOMESTIC SHIPPING WEIGHT OF PEELER - 147 LBS.



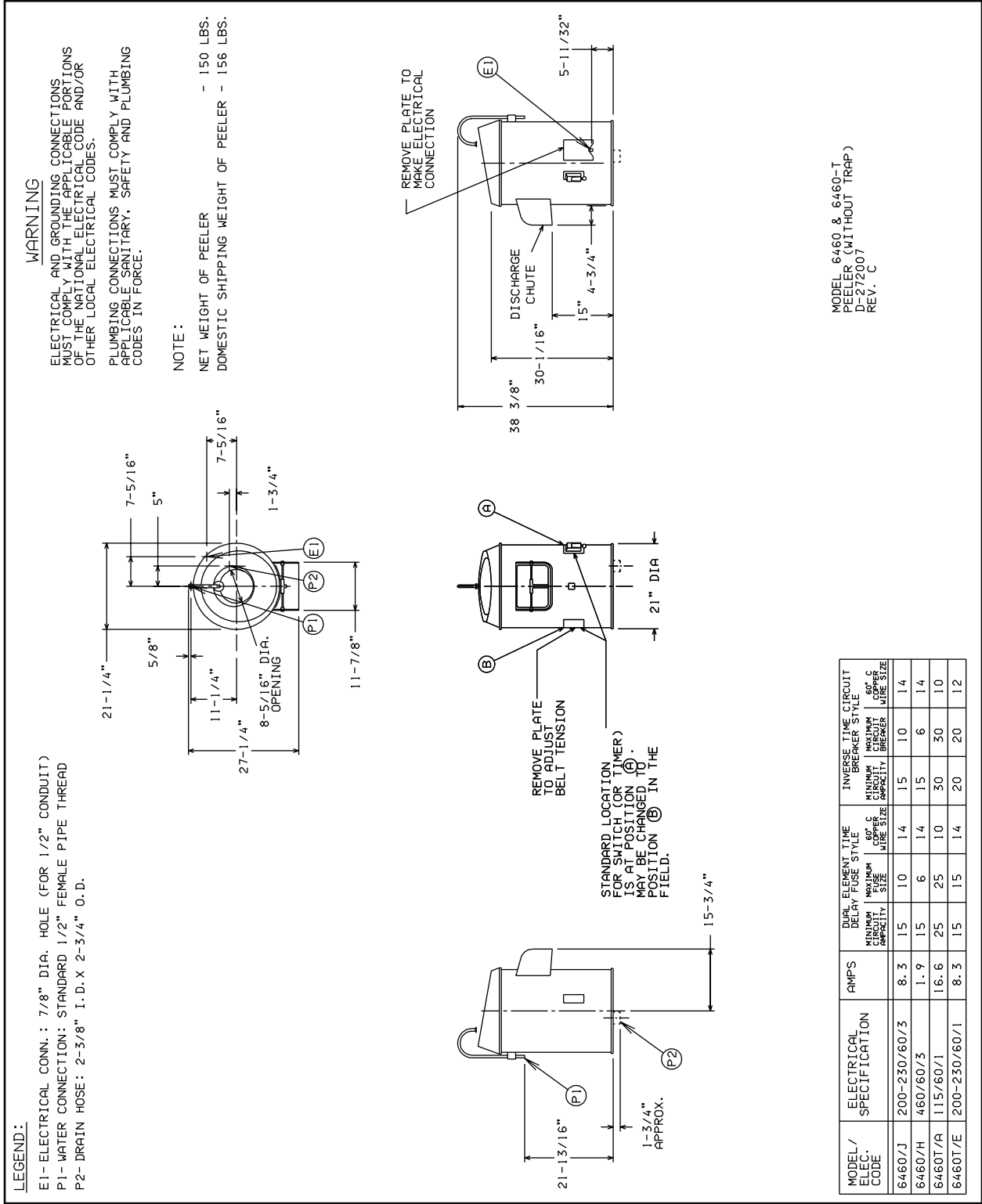
STANDARD LOCATION
FOR SWITCH (OR TIMER)
IS AT POSITION (A).
MAY BE CHANGED TO
POSITION (B) IN THE
FIELD.

MODEL/ ELEC. CODE	ELECTRICAL SPECIFICATION	AMPS	DUAL ELEMENT TIME DELAY FUSE STYLE		INVERSE TIME CIRCUIT BREAKER STYLE	
			MINIMUM CAPACITY	MAXIMUM WIRE SIZE	MINIMUM CAPACITY	MAXIMUM WIRE SIZE
6430/J	200-230/60/3	3.2	15	6	14	10
6430/H	460/60/3	1.6	15	3	14	6
6430T/A	115/60/1	13.0	25	25	10	25
6430T/E	200-230/60/1	6.5	15	15	20	20

MODEL 6430 & 6430-T
PEELER (WITHOUT TRAP)
D-272008
REV. C

PL-56334

INSTALLATION DIAGRAM (6430 WITHOUT TRAP)



INSTALLATION DIAGRAM (6460 WITHOUT TRAP)

PEI-ELECTRICAL CONNECTION: 7/8" DIA. HOLE FOR 1/2" CONDUIT
 PPI-WATER CONNECTION: STANDARD 1/2" FEMALE PIPE THREAD
 P2-DRAIN CONNECTION: STANDARD 2" MALE PIPE THREAD

ALL DIMENSIONS TAKEN FROM FLOOR LINE MAY BE INCREASED AS MUCH AS 13/16" BY LEG ADJUSTMENT.

APPROXIMATE SHIPPING WEIGHT OF PEELER AND PEEL TRAP UNIT: 201 LBS.

APPROXIMATE SHIPPING WEIGHT OF PEELER LESS PEEL TRAP UNIT: 147 LBS.

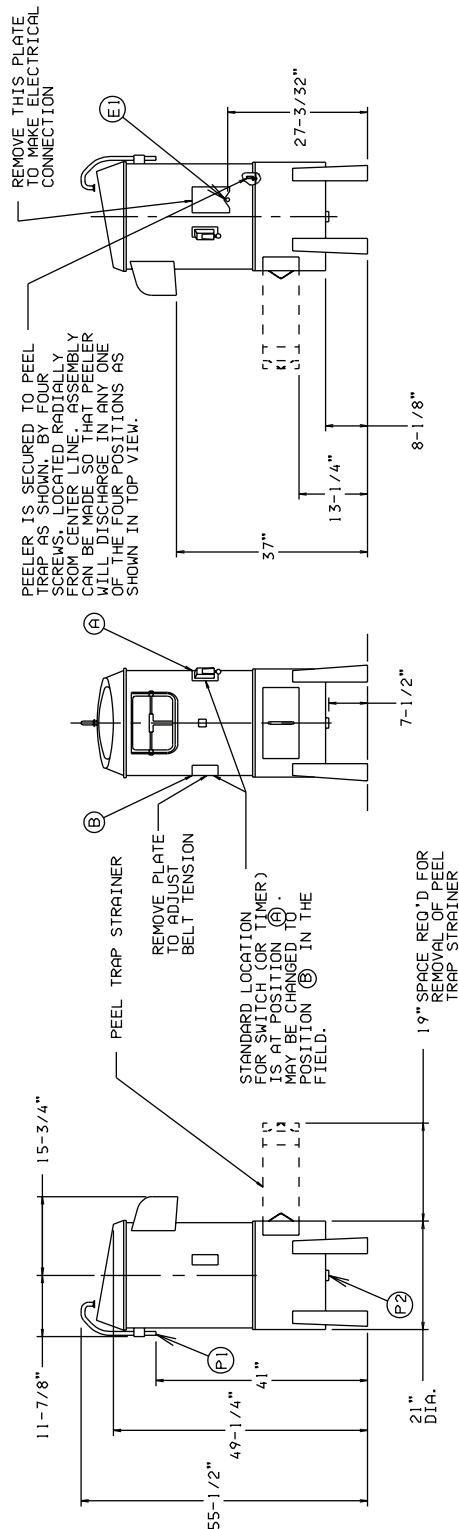
WARNING

ELECTRICAL AND GROUNDING CONNECTIONS
MUST COMPLY WITH THE APPLICABLE PORTIONS
OF THE NATIONAL ELECTRICAL CODE AND/OR
OTHER LOCAL ELECTRICAL CODES.

PLUMBING CONNECTIONS MUST COMPLY WITH APPLICABLE SANITARY, SAFETY AND PLUMBING CODES IN FORCE.



WATER & ELECTRIC CONNECTIONS
REMAIN IN SAME RELATION TO
DISCHARGE CHUTE WHEN PEELER
IS TURNED TO ANOTHER DISCHARGE
POSITION.

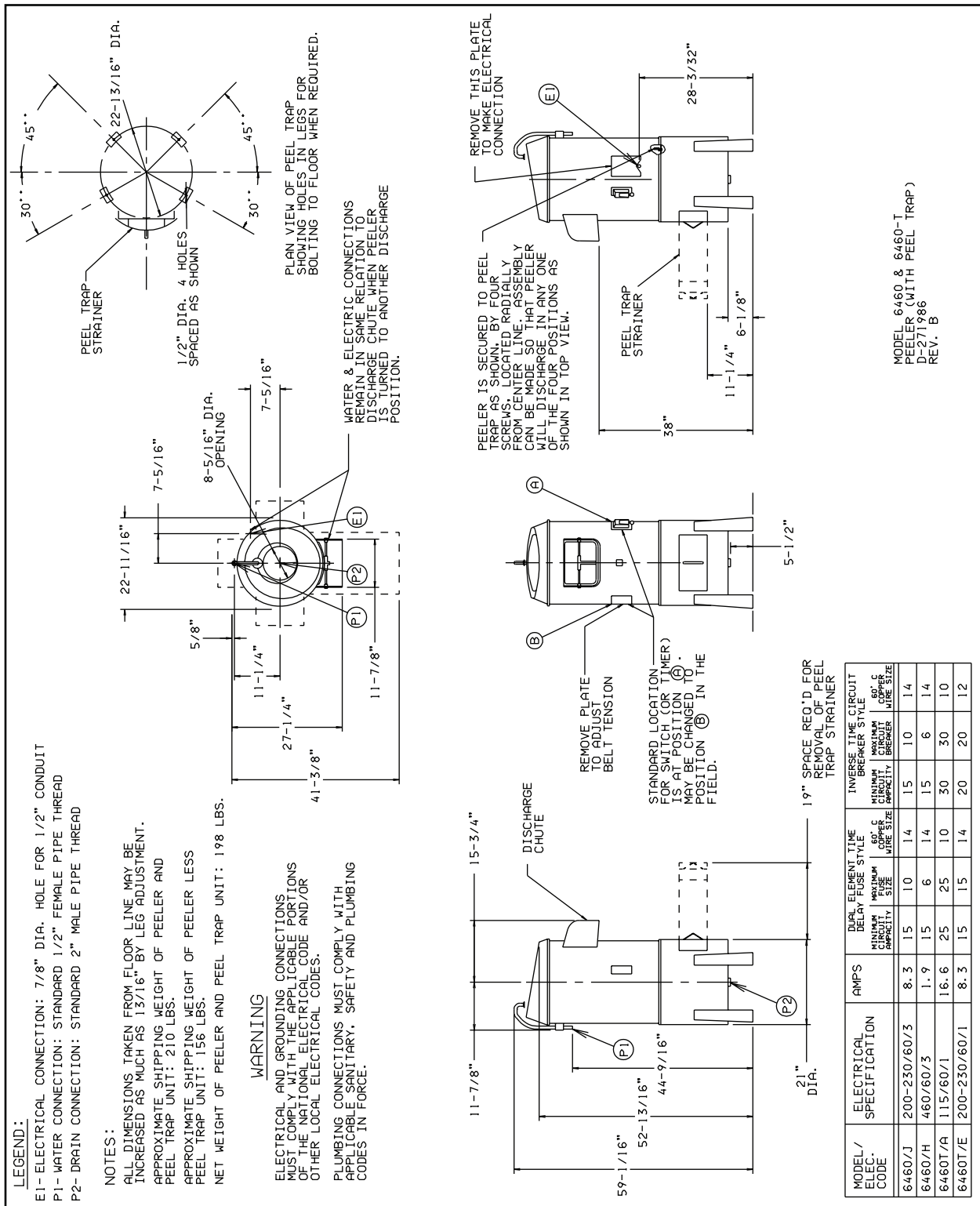


MODEL/ ELEC. CODE	ELECTRICAL SPECIFICATION	AMPS	WAL. ELAV. FEET MINIMUM CIRCUIT WIRE SIZE	60° C MINIMUM CIRCUIT WIRE SIZE	INVERSE TIME CIRCUIT BROKEN	INVERSE TIME CIRCUIT WIRE SIZE
64307/J	200-230/60/3	3.2	15	6	14	14
64307/H	460/60/3	1.6	15	3	14	15
64307/A	115-230/60/1	13.0	25	25	10	25
64307/E	200-230/60/1	6.5	15	15	14	20

MODEL 6430 & 6430-T
PEELER (WITH PEEL TRAP)
D-271985
REV. B

PL-56333

INSTALLATION DIAGRAM (6430 WITH TRAP)



INSTALLATION DIAGRAM (6460 WITH TRAP)

NOTES